

## HypaFlex CSPE CHLOROSULFONATED POLYETHYLENE

## SPECIFICATION SHEET

GEOMEMBRANE formerly known as Hypalon, is a high-performance geomembrane material designed for long-term applications, including floating covers and exposed liners. Provides truly outstanding UV protection and long-term performance. HypaFlex is backed with an industry-leading 30-year weathering warranty.

STYLE	ASTM	M-283	M-284	M-423	M-529
TOTAL PILES		3	3	3	5
THICKNESS (NOMINAL)	D751	36 mil	45 mil	60 mil	60 mil
		0.9 mm	1.14 mm	1.5 mm	1.5 mm
TENSILE STRENGTH	D751	225 lbs	250 lbs	300 lbs	390 lbs
		1000 N	1100 N	1300 N	1700 N
ELONGATION	D751	50%	60%	75%	30%
PUNCTURE	FTMS101	200 lbs	225 lbs	250 lbs	400 lbs
	(2031)	890 N	1000 N	1100 N	1780 N
OZONE RESISTANCE	D1149	No Effect	No Effect	No Effect	No Effect
HYDROSTATIC RESISTANCE	D751A	300 psi	350 psi	400 psi	500 psi
		2100 kPa	2400 kPa	2760 kPa	3450 kPa
TEAR STRENGTH	D751	70 lbs	80 lbs	80 lbs	130 lbs
	TONGUE	310 N	350 N	350 N	580 N
LOW TEMPERATURE	D2136	-40°F	-40°F	-40°F	-40°F
		-40°C	-40°C	-40°C	-40°C

## MINIMUM MATERIAL PROPERTIES

## MINIMUM SEAM STRENGTHS

Style	ASTM	M-283	M-284	M-423	M-529
Heat Bonded	D7749	200 lbs	225 lbs	270 lbs	360 lbs
Seam Strength		890 N	1000 N	1200 N	1600 N
Heat Bonded Peel	D7747	Film Tear Bond	Film Tear Bond	Film Tear Bond	Film Tear Bond
Adhesion					

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